

## 01 Packing List

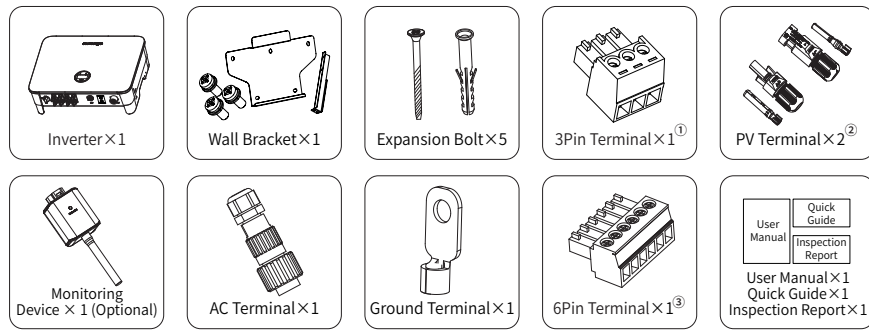


Figure 1 Packing list

Note	①	Export limit & control version 2pcs ; RS485 and DRED version 1pcs (This connector is already pre-installed inside the inverter).
	②	STT 4-12kW 2pcs / STT 15kW 3pcs / STT 17-25kW 4pcs.
	③	DRED version only (This connector is already pre-installed inside the inverter).

## 02 Installation Spacing

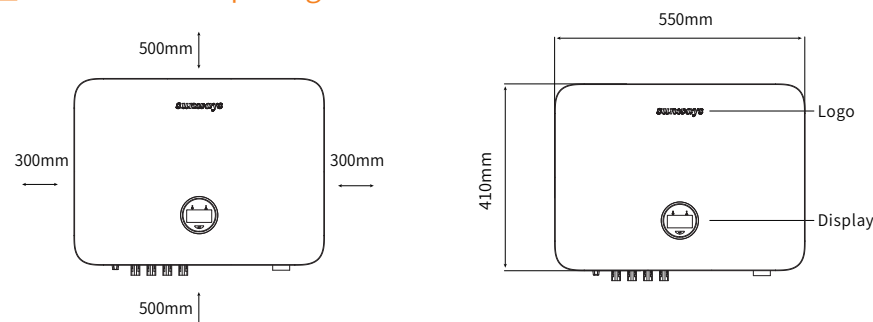


Figure 2 Installation spacing

Figure 3 Front view

## 03 Bracket Dimensions

Use the wall bracket as the template to mark the position of 5 holes on the wall. Use an electrical driller with 10mm diameter bit to drill 5 holes on the wall and make sure hole depth is 80mm.

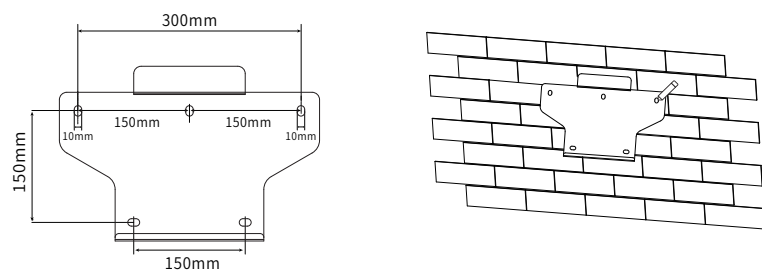


Figure 4 Dimensions of wall bracket

Figure 5 Mark the holes on the wall

## 04 Mounting the Inverter

Insert the expansion tubes into the holes and tighten them, then fix the bracket onto the wall with expansion screws by using a cross screwdriver. Lift up the inverter with both hands, hang the back rail on the fixed wall bracket carefully.

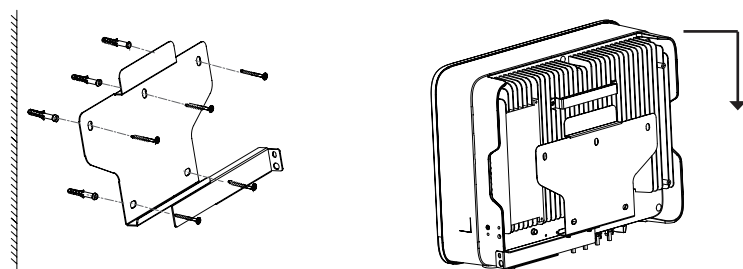


Figure 6 Fix the wall bracket

Figure 7 Mounting the inverter

## 05 DC Connector Assembly Procedure

Use a 2.5-4mm<sup>2</sup> PV cable, strip off the cable sheath for 7mm, insert the stripped head into the metal terminal and use a crimping plier to press it tight, insert the metal terminal into the corresponding PV connector and tighten the nut.

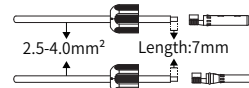


Figure 8 Strip off the cable sheath

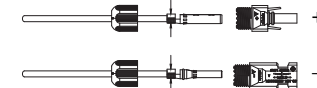


Figure 9 Press the metal terminal

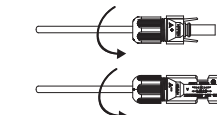


Figure 10 Tighten the DC connector

## 06 DC Connector Connection

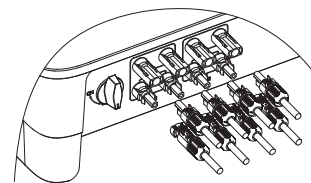


Figure 11 DC connector connection

Insert the positive and negative connectors into the inverter PV connectors respectively.

Note: 1. Disconnect the AC breaker on the grid side when connecting the PV connectors.  
2. The DC switch must be switched to "OFF position".



Figure 12 Ground terminal connection

Note: Inverter must be well-grounded for resisting surge voltage shock and improving EMI performance.

## 08 AC Connector Assembly

Peel the insulation sleeve of AC cable off for 50mm, and peel off the end of 3L/PE/N wires for 8mm.

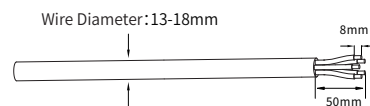


Figure 13 Recommended AC cable info

Insert the stripped end of 3L/N/PE cables into the AC terminal head. Tighten the screws in the terminal with an Allen-key to ensure a reliable connection.



Figure 14 AC connector assembly

## 09 AC Connector Connection

An AC breaker must be connected on the AC side of the inverter. The recommended AC cable and breaker for Sunways STT 4-25kW series three-phase inverters are shown in the following table:

Connect the AC connector to the inverter AC terminal, and rotate the AC connector buckle clockwise until it's tight enough.

Model	Copper wire	Breaker
STT-4KTL	2.5-10mm <sup>2</sup>	20A
STT-5KTL	2.5-10mm <sup>2</sup>	20A
STT-6KTL	2.5-10mm <sup>2</sup>	20A
STT-8KTL	3.2-10mm <sup>2</sup>	20A
STT-10KTL	4-10mm <sup>2</sup>	32A
STT-12KTL	6-10mm <sup>2</sup>	32A
STT-15KTL	6-10mm <sup>2</sup>	32A
STT-17KTL	8-10mm <sup>2</sup>	40A
STT-20KTL	8-10mm <sup>2</sup>	40A
STT-25KTL	8-10mm <sup>2</sup>	50A

Note: Check the local standards for more details.

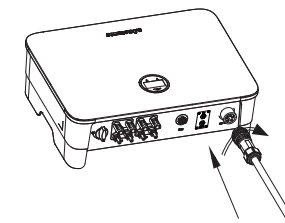


Figure 15 AC connector connection

## 10 Grid Connection Steps

1. Check whether all connectors are correctly connected.
2. Switch the AC breaker on.
3. Turn the DC Switch to "ON" position.
4. The inverter starts self-checking and the screen displays "checking".
5. After self-checking is completed, the inverter will start to generate power. The power indicator will be light up and the real-time power will be displayed on the screen.

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## QUICK INSTALLATION GUIDE

STT 4~25kW Series  
Grid-connected PV Inverter  
Three Phase Dual MPPT

Sunways Technologies Co.,Ltd.  
S11-00013-01

# Monitoring Device Configuration Guide

## 01 Monitoring Device Installation

Insert the module into the COM port at the inverter bottom and pay attention to the direction of the module when assembling (the side with indicator light is facing up). A "click" sound heard represents the assembly is in place.

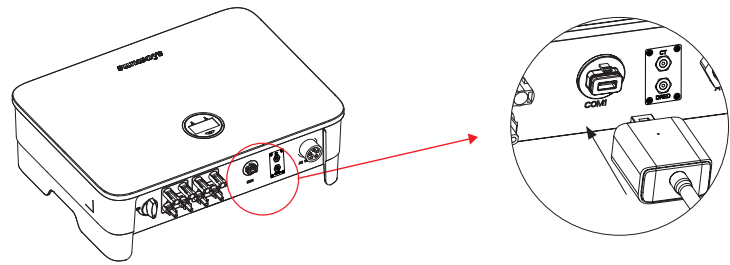


Figure 16 Monitoring device installation



For first time use, the WiFi module needs to be configured. Following the "WiFi Configuration Guide" below. If the WiFi password has changed. The WiFi dongle will need to be reconfigured.

## 02 WiFi module configuration guide

### 1. WiFi module configuration.

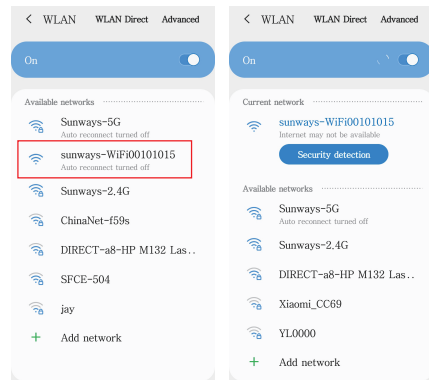


Figure 17

A. Insert the WiFi module into the COM port at the bottom of the inverter and power on the inverter.

B. Using a laptop or Smartphone and turn on the WLAN connection.

C. Search for the WiFi name "sunways-WiFi\*\*\*\*\*" (\*represents the last 8 numbers of the inverter SN) and click the WiFi name.

D. WiFi connection succeeded as shown in Figure 17.

2. Open the Website <http://10.10.100.254>, see the following picture, the username and password are all "admin" and click "Sign in".



Figure 18

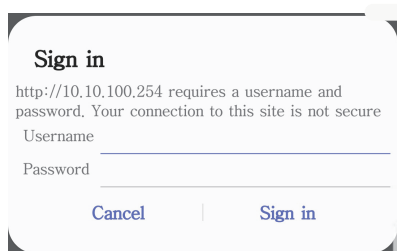


Figure 19

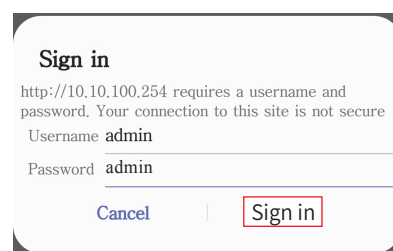


Figure 20

3. Log in to the "System" interface.  
Note: Click the "Chinese/English" in the upper right corner to switch the interface language.

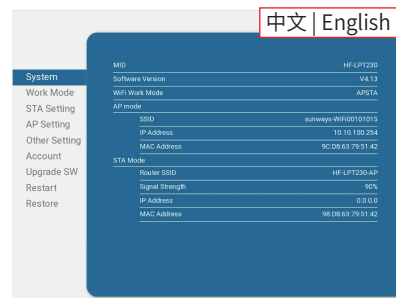


Figure 21

4. Select "STA setting" and click "Scan".  
A list of WiFi network will show up.

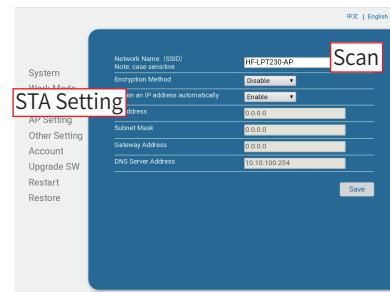


Figure 22

5. Select the household's WiFi name and click "OK".  
Note: Only support 2.4GHz WiFi.

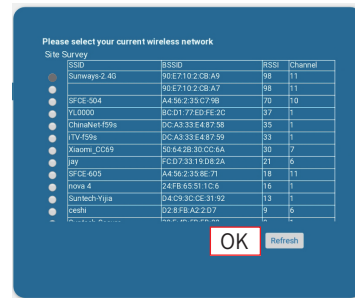


Figure 23

6. In the pop-up window, click "OK" to key in the WiFi password.

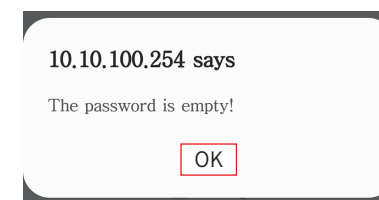


Figure 24

7. Input the password in the blank and click "Save".  
Note: Password is case sensitive.



Figure 25

8. The system will show "Saved Successfully!", click "Restart" to complete the WiFi configuration.

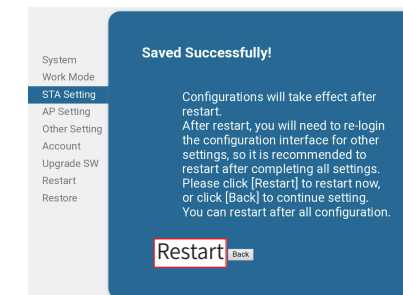


Figure 26

9. After the reboot, the green indicator on the WiFi module will be always on.

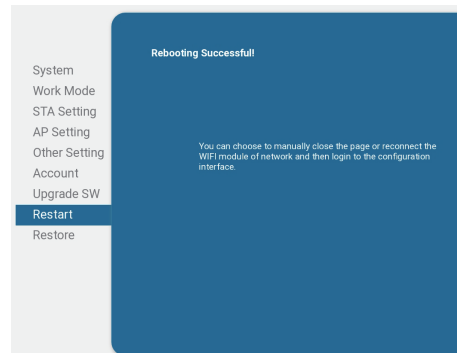


Figure 27

# GRID-CONNECTED PV INVERTER

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